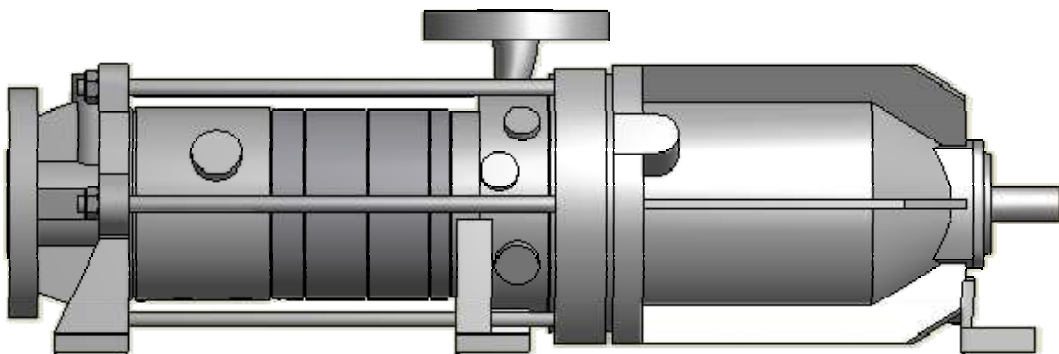


Operating / Installation Instructions

SCM

No. 44.SCM.E3.12/ 10



Original manual



DICKOW PUMPEN KG





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1. General

This instruction manual describes the proper and safe usage of the pump during all operating phases.

The instruction manual does not consider local regulations. Adherence to those is the responsibility of the owner.

The name tag states pump type and size, the most important operating data as well as the pump serial number. The serial number is a precise description of the pump unit and serves as identification for all following procedures.

In the event of damage the Customer Service of Dickow Pumpen must immediately be informed in order to maintain guarantee claims.

For installation of supplied interchangeable units, the respective subchapters of "Maintenance, Servicing, Inspection" must be observed.

Applicable documents:

- Pump data sheet
- Dimensional drawing
- Sectional drawing
- Parts lists
- Sub-supplier documentation



2. Safety





The manual includes basic instructions for installation, operation and maintenance. Only if these instructions are strictly observed, a safe handling of pump or pump unit is guaranteed and personal injury and material damage is avoided.



All the safety instructions in this manual must be considered.

This manual must be thoroughly reviewed and completely understood by the qualified personnel / operator before attempting assembly and start-up.
The manual must consistently be available on site.

Indications and plates attached to the pump must be followed and kept in legible condition.




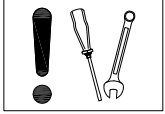

2.1 Designation of Warning Notices

Signal word	Explanation
	signifies an imminent danger. If it will not be avoided, death or severe injury are the consequence.
	signifies a possibly dangerous situation. If it will not be avoided, death or severe injury may be the consequence.
	signifies a possibly dangerous situation. If it will not be avoided, slight or minor injury may be the consequence.
	signifies a possibly harmful situation. If it will not be avoided, danger for the pump and its function may be the consequence.

Symbol	Explanation
	General danger sign Together with a signal word, it signifies dangers in connection with death or injury.
	Dangerous voltage Together with a signal word, it signifies dangers in connection with voltage.



2. Safety

	<p>Warning from magnetic field Together with a signal word, it signifies dangers in connection with magnetic fields.</p>
	<p>Hot surface Together with a signal word, it signifies dangers in connection with hot surfaces.</p>
	<p>Explosion protection Gives information on protection from explosion development in hazardous area according to EC-Directive 94/9/EG.</p>
	<p>Mechanical breakdown Together with the signal word ATTENTION, it signifies dangers for the pump and its function.</p>
	<p>Notice Provides recommendation and useful information for handling the product.</p>

2.2 Intended use

The pump / pump unit may only be operated in the application area which is described in the relevant pump data sheet. This applies for instance to pumped liquid, flow, speed, pressure, temperature and motor power. Further points to be observed:

- Operate pump in technically faultless condition only.
- Never operate pump incompletely assembled.
- Never operate pump without liquid.
- Observe the specification in the pump data sheet / operating manual regarding the minimum flow.
- Observe the specification in the pump data sheet / operating manual regarding the maximum flow.
- Never throttle pump on suction side.
- Maximum speed is 1450 rpm (+10%) at 50 cycles and 1750 rpm (+10%) at 60 cycles. Consider deviations mentioned in the pump data sheet



2.3 Avoidance of foreseeable operating errors

- Never open shut-off valves in excess of the allowable range. This would cause exceedance of the maximum flow and possible cavitation damage.
- Never exceed the allowable application limits regarding pressure and temperature which are specified in the pump data sheet.
- Consider and adhere to all safety instructions and other notices mentioned in the operating manual.

2.4 Qualification of personnel

The personnel must possess the relevant qualification for assembly, operation, maintenance and inspection of the pump unit.

Responsibility, competence and supervision must be strictly regulated by the owner.

Skill of the personnel shall be improved by training. Training course can be held by the technical staff of Dickow Pumpen.

2.5 Additional safety regulations

Besides the safety instructions mentioned in this manual, the following additional regulations apply:

- Accident prevention regulations
- Explosion proof regulations
- Safety regulations for handling hazardous materials
- Applicable standards and laws

2.6 Safety instructions for the operator / user

- Protection against contact with hot and cold components must be provided by customer.
- Coupling guard and hand guard on the pump / pump unit must not be removed during operation.
- Pump must always be earth connected / grounded.
- Protective equipment for personnel must be provided and used.
- Toxic liquid leakage must be drained off safely, without endangering individuals and environment. Legal requirements must be observed.
- Danger through electric energy must be excluded.



2.7 Safety instructions for maintenance, inspection and assembly

- Alteration works or modifications on the pump are only allowed after consulting Dickow Pumpen.
- Only original parts or parts approved by Dickow shall be used.
- Repairs on the pump / pump unit may only be done during shutdown.
- The pump casing must have cooled down to ambient temperature.
- The pump must be depressurized and drained.
- Consider the procedure for decommissioning according to chapter 6.6.
- Pumps handling products dangerous to health must be decontaminated according to chapter 4.4
- Coupling guard and hand guard must be mounted again after completion of the works.
- Works on the pump unit may be done only with disconnected electricity.
- Secure the pump unit against unintentional switch-on.

2.8 Non-observance of the instruction manual

Non-observance of this manual leads to loss of warranty and damage claims. Non-observance will involve the following risks:

- Endangering of individuals through electrical, thermal, mechanical and chemical impacts.
- Danger through explosions.
- Danger through breakdown of essential functions.
- Endangering of environment through leakage of toxic liquids.

2.9 Notices on explosion protection

DANGER

Operation in explosive areas requires stringent attention to this chapter.



- Only pumps with respective identification are allowed to be used in explosive areas.
- Pumps must be designated for this service in the pump data sheet.
- Intended use must be warranted.
- Inadmissible operating conditions must be avoided in any case.
- Special conditions apply for operation in compliance with EC-Directive 94/9/EG (ATEX). The symbol shown here signifies the chapters in this manual which require special attention.



2.9.1 Surface temperature

The highest surface temperatures are to be expected at the pump casing, the containment shell and in the area of antifriction bearings. The surface temperature at the pump casing is equal to the temperature of the pumped liquid.

The surface in the bearing bracket must be open to the atmosphere. Insulation of the bearing bracket is not allowed. The containment shell temperature can be determined with Figure 1 and the following formular.

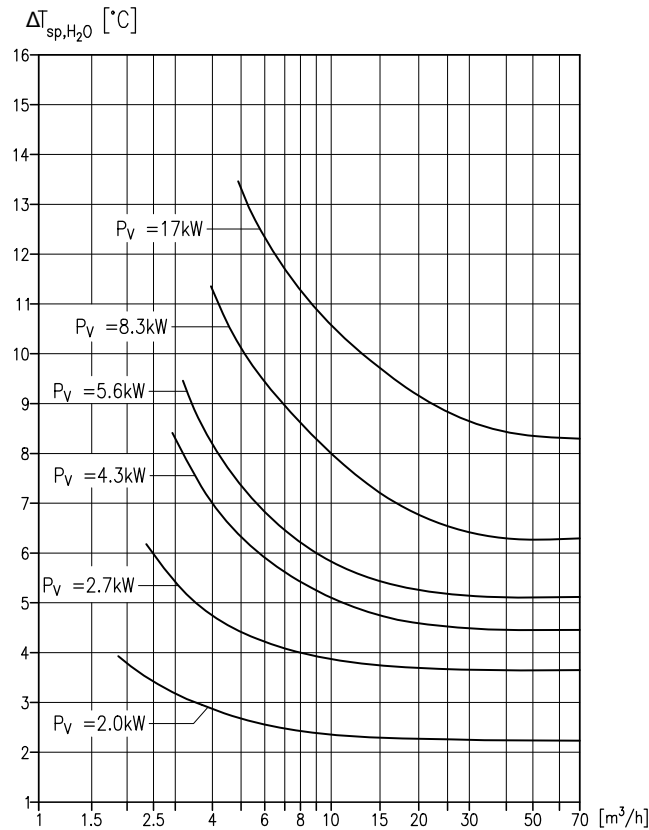


Fig. 1: Containment shell temperature as a function of magnet losses P_v based on water

$$T_{sp,liquid} = T_E + \Delta T_{sp,H_2O} \times \frac{C_{H_2O}}{C_{liquid}} \times \frac{\rho_{H_2O}}{\rho_{liquid}}$$

T_E = inlet temperature of product at suction flange

$\Delta T_{sp,H_2O}$ = refer to Figure 1

C_{H_2O} = specific heat capacity of water = 4,187 kJ / kgK

C_{liquid} = specific heat capacity of handled liquid [kJ / kgK]

ρ_{H_2O} = density of water = 1 kg / dm³

ρ_{liquid} = density of handled liquid [kg / dm³]



NOTE



If pumps are equipped with ceramic or PEEK containment shell, no magnet losses P_v will occur.

The surface temperature at the containment shell is equal to the temperature of the handled liquid.

2.9.2 Monitoring devices

The pump may be operated only within the limits given in the pump data sheet and on the name tag. In case the owner cannot maintain the operating limits, monitoring devices are required. The following risks must be considered:

- **Plugging of internal circulation channels**
The inner liquid filled area of the magnet coupling is cooled by an internal circulation. Interruption of this internal circulation through certain properties of the product can cause an inadmissible temperature rise.
- **Desynchronisation of the magnet coupling**
Overstressing, overheating or non-observance of the design data may result in desynchronisation of the magnet coupling. The generated heat energy may cause temperature rise of the containment shell.
- **Solids between inner magnet and containment shell**
Large solids may become wedged between inner magnet and containment shell and cause inadmissible temperature rise at the containment shell through friction.
- **Product leakage**
If a containment shell is damaged (= rare failure) and leaking product can endanger the environment, a leakage monitor should be provided.
Interaction with adjoining materials must be considered.
- **Operation below the minimum flow**
- **Operation above the maximum flow**
- **Dry run**
A temporary dry run can already lead to inadmissible surface temperatures and wear due to the small clearance between side channel impellers and stage disks.

The following monitoring devices can be supplied:

- Level switch to avoid dry running.
- Temperature monitoring of the containment shell for controlling elevated temperatures in the containment shell.
- Power monitor for controlling minimum flow and/or maximum flow and detection of dry run and desynchronisation of the magnet coupling.
- Monitoring of the inner area of the bearing bracket to detect leakage due to containment shell damage.



2.10 Magnet coupling

DANGER

Strong magnetic field from the area of the magnet coupling or from single magnets.



Danger to life for individuals with pace maker !

Disturbance of magnetic data media, electronic devices, components and instruments!

Uncontrolled attractive force between magnetic components, tools etc.!

- A safe distance of 0,3 m minimum must be maintained.

The safe distance refers to inner and outer magnets which are not yet installed in the pump.

In mounted condition, the magnetic field is completely shielded. There is no danger through magnetic fields from an assembled pump. This refers also to pace makers.



3. Description

3.1 General description

This pump is used where ever sealless design and selfpriming ability is required. This applies for instance to dangerous, explosive, toxic and other harmful but clean or gaseous liquids without solids which are handled in the chemical, petrochemical and general industry.

3.2 Design code

Example: SCM h 3562 A 2 / 1,0 / 36 / 1 / 2

	Pump code
SCM	pump type
h	material execution; e.g. h = 1.4408 / 1.4571
35	nominal width discharge flange = 32 mm
6	design; e.g. 6 = end suction flange
2	number of stages
A	scope of supply; e.g. A = bare shaft pump
	Magnet code
2	material; e.g. 2 = rotor 1.4571 + containment shell 2.4610
1,0	wall thickness containment shell [mm]
36	magnet length [mm]
1	circulation; e.g. 1 = internal
2	sleeve bearing design; e.g. 2 = shrink fitted

3.3 Pump sizes

Pump size	max. No. of stages	Magnet length [mm]
25	8	18 / 36 / 54 / 72 / 90
35	8	
40	7	
45	7	20 / 30 / 40 / 50 / 60 70 / 80 / 90 / 100 / 110 / 120
50	3	
65	3	



3.4 Identification

3.4.1 Name tag

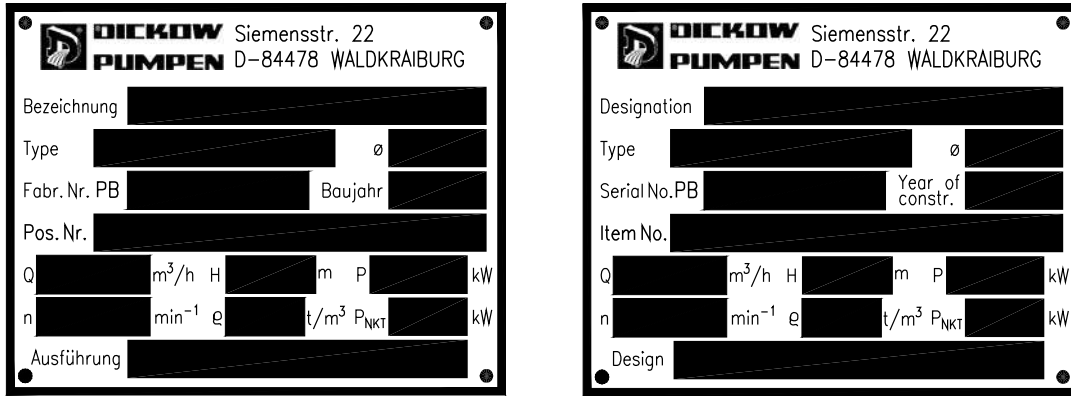


Fig. 2: Name tag German and English

3.4.2 Identification acc. to EC-Explosion Proof Directive

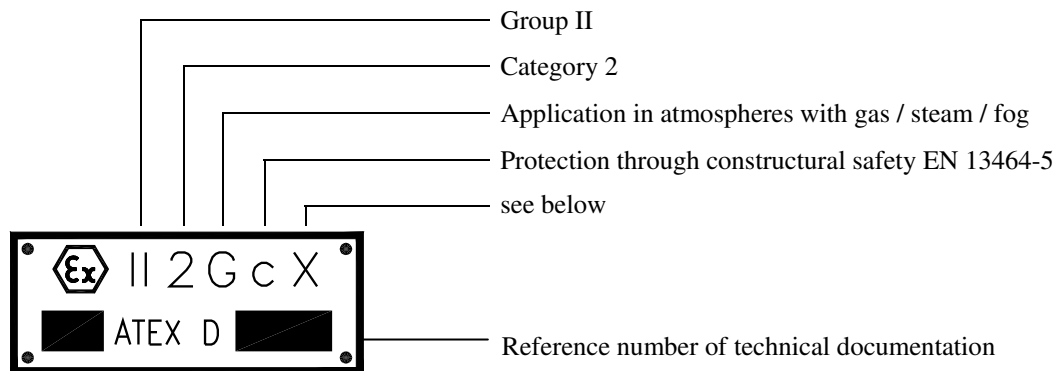


Fig. 3: ATEX-Name tag

The surface temperature does not depend on the ignition source, but on the temperature of the pumped liquid. There is no identification with a temperature class or a temperature. The symbol "X" is integrated in the identification. Chapter 2.9.1 refers to the arising surface temperatures. (Consider the notes on the pump data sheet)



3.5 Design

Design

- side channel pump
- horizontal installation
- multistage
- selfpriming

Pump casing

- end suction flange (vertical suction flange on request)
- vertical discharge flange
- cast-on feet

Impeller

- suction impeller
- star-shaped side channel impellers

Bearing

- motor end: two radial ball bearings with permanent grease filling
- pump end: product lubricated sleeve bearings

Shaft sealing

- magnet coupling

3.5.1 Magnet coupling

The drive power is transmitted by the motor - through the magnetic field lines - via the outer magnets to the inner magnet coupling. The inner and outer magnets are tied together through magnetic field lines and are therefore synchronized. No slip exists, the motor speed complies with the coupling speed.

The pump shaft with impeller and driven inner magnet is carried by wetted sleeve bearings. The SiC components have an almost unlimited service life as long as a stable fluid film is available between the sliding surfaces.

The heat in the metallic containment shells, generated through eddy currents, is dissipated through an internal circulation flow. The internal circulation is an additional safety against exceedance of boiling point in the magnet chamber and serves as a lubrication of the sleeve bearings.



3. Description

3.5.2 Operating temperature > 180°C

Above an operating temperature of 180°C to max. 240°C, the basic design will be modified in order to relieve the tension caused by thermal expansion. The modification includes:

- Casing screws with cup springs (1)
- mounting the suction casing with set-screw (2) to the base frame (3)
- wear resistant design with SiC-ring
- elastic mounted sleeve bearings (4)
- compensators must be provided on suction side (5)

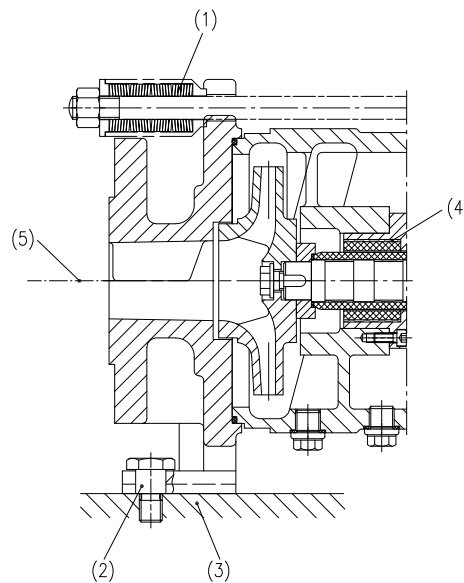


Fig. 4: Modifications for operating temperature > 180°C

3.6 Scope of supply

Depending on the pump execution, the following items belong to the scope of supply:

- Pump
- Elastic coupling with or without spacer
- Coupling guard
- Casted base plate respectively welded base plate of stiff design
- Drive motor
- Special accessories if required

3.7 Dimensions and Weights

Dimensions and weights can be taken from the foundation plan / dimensional drawing.



4. Handling / Storage / Disposal

4.1 Handling

DANGER

Slipping of pump / pump unit from its suspension

Danger of life through components falling down !



- Lift the pump / pump unit only in horizontal position.
- Never hook up the pump on its bare shaft.
- Never hang up the pump unit on the ring screw of the motor.
- Do not stay underneath floating loads.
- Consider weight indications in the dimensional drawing.
- Observe the local accident prevention regulations.
- Use suitable and approved lifting accessories.

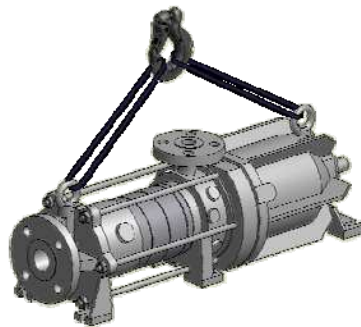


Fig. 5: Lifting the pump

NOTE



The ring screw 919 shall be used as lifting device when handling the pump.

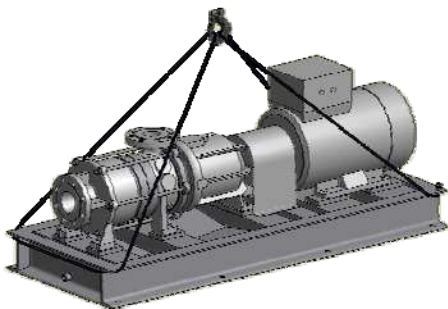


Fig. 6: lifting the complete pump unit

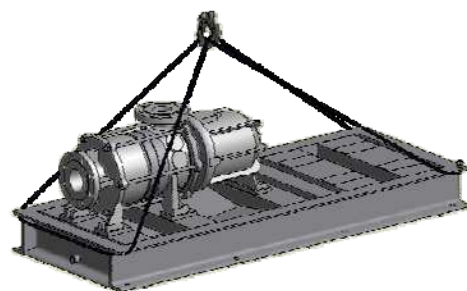


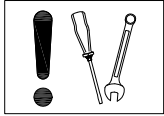
Fig. 7: lifting the pump mounted on base plate



4.2 Storage / Preservation

ATTENTION

Damage during storage through moisture or dirt.

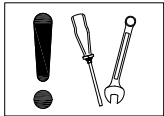


Corrosion and / or contamination of the pump !

- Outside storage requires a watertight cover over pump or over packed pump and accessories.

ATTENTION

Wetted, contaminated or damaged openings and joints.



Leakage or damage of the pump !

- Plugged openings should be uncovered only during installation.

The following measures are recommended for storage of the pump / pump unit:

- Store the pump in a sheltered dry place with constant air humidity.
- Turn the shaft manually once a month.

New pumps of material GGG (ductile iron) and ferritic cast steel are covered inside with anti-corrosive agent and dewatering-fluid. The maximum dry storage period is 12 months.

For storing a pump that has been in operation already, consider chapter 6.6.

4.3 Return of pump

- Drain the pump properly considering chapter 7.3.
- Rinse and clean the pump in general, especially when handling dangerous, explosive, hot or other risky liquids.
- A Document of Compliance completely filled in must always be attached to the pump. Refer to chapter 11.2.

NOTE

If required, a Document of Compliance can be downloaded under www.dickow.de.



<http://www.dickow.de/unbedenk-en.pdf>



4.4 Disposal

WARNING



Liquids dangerous to health

Danger for individuals and environment !

- Collect and dispose rinsing water and residual liquid.
- Wear protective clothing and face mask.
- Consider the legal regulations for disposal of liquids dangerous to health.

1. Disassemble pump / pump unit.
2. Collect grease and oil.
3. Separate pump materials
4. Dispose according to the local regulations.



5. Installation / Mounting

5.1 Safety Instructions

DANGER

Improper installation in explosive area



Danger of explosion !

- Consider the local applicable explosion proof regulations.
- Consider indications on the pump data sheet and on the name tag of pump and motor.

DANGER

Strong magnetic field from the area of the magnet coupling or from single magnets



Danger to life for individuals with pace maker !

Disturbance on magnetic data media, electronic devices, components and instruments !

Uncontrolled attractive force between magnetic components, tools etc. !

- A safe distance of 0,3 m minimum must be maintained.
- Consider additional notes in chapter 2.10.

5.2 Foundation

WARNING

Installation on weak and unstable foundations



Personal injury and material damage !

- Consider sufficient concrete strength (minimum class XO) of the foundation acc. to DIN 1045.
- Place the pump unit on hardened foundation only.
- Place the pump unit on level and even surfaces only.
- Consider weight indications of dimensional drawing.



5.3 Installation of pump unit

5.3.1 Installation on foundation

1. Place the pump unit on the foundation and align it with a water-level.
Allowable deviation: 0,2 mm/m
2. Insert shims for height compensation. Always insert them both-sided near the foundation bolts between base plate and foundation.
3. If the space between the foundation bolts is > 600 mm, insert additional shims in the middle between the foundation bolts.
4. All shims must seat solidly.
5. Hook the foundation bolts into the provided bore.
6. Concrete the foundation bolts.
7. Align the base plate after concrete has hardened.
8. Tighten the foundation bolts evenly.
9. Pour the base plate with vibration-free concrete of normal graining with a water-cement-value (W/Z-value) $\leq 0,5$. Provide a pourable consistency by using a mobile solvent. Cure of concrete according to DIN 1045.

5.3.2 Installation without foundation

Installation without foundation requires a solid and even ground.

1. Place the pump unit on stilts and align it with a water-level.
2. For height compensation, loosen screws and counter nuts of stilts.
3. Adjust the nut until available height differences are compensated.
4. Fasten the counter nuts of the stilts.

5.4 Piping

DANGER



Exceedance of the allowable loads at the pump flanges

Danger to life from leaking hot, toxic, caustic or flammable liquids.

- Do not use the pump as an anchor point for piping.
- Support piping before the pump and connect it stress-free.
- Consider allowable flange forces and moments according to chapter 5.4.2.
- Compensate expansion of the piping in case of high temperatures.



5. Installation / Mounting

5.4.1 Suction pipe

Layout of suction pipe requires special attention. NPSH Available and NPSH Required must be clearly defined. Pay attention to the following:

- Mounting of elbows close to the pump suction must be avoided. Provide a straight pipe of minimum two suction pipe diameters
- Never connect a larger suction pipe direct to the pump. Flow eddies reduce the free flow area of the pump. Use an eccentric reducer. Consider Figure 8 + 9.

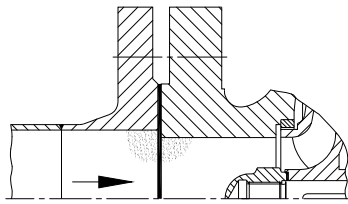


Fig. 8: Flow eddies

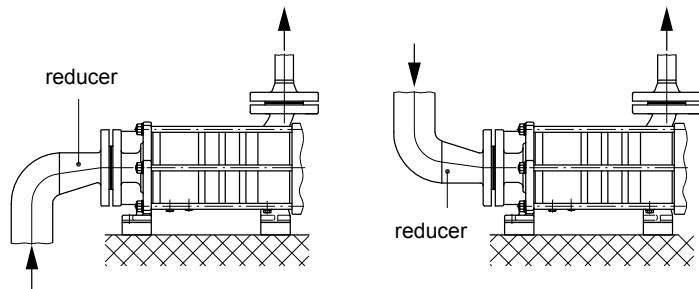
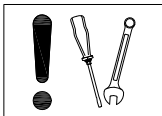


Fig. 9: Reducer connection

- At suction lift conditions, the suction pipe must continuously slope upwards towards pump suction. Eliminate air pockets.
- At flooded suction conditions, the suction pipe must slope gradually downwards to the suction flange. Avoid air pockets to ensure a complete venting.
- Maximum flow speed of 2 m/s must not be exceeded.

ATTENTION



Welding beads, scale and other impurities in the piping.

Damage of the pump !

- Piping must be thoroughly cleaned before connecting the pump.
- Remove impurities from the pipes.
- If required, insert a filter.

NOTE

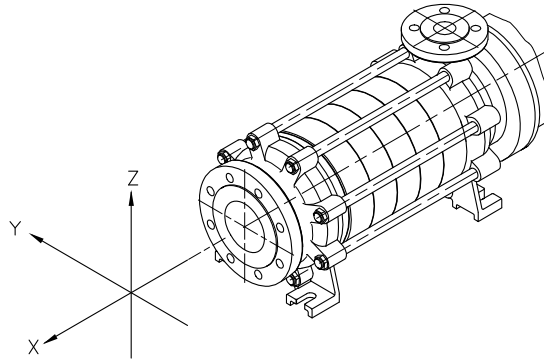
- Use a filter with a mesh width of 0,2 mm.
- Insert filter with a surface of minimum triple the pipe section.





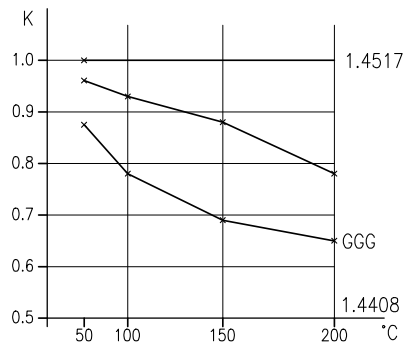
5. Installation / Mounting

5.4.2 Allowable flange forces and moments



Pump size	Suction flange											Discharge flange										
	DN	F _x [N]		F _y [N]		F _z [N]		Σ F [N]		Σ M [Nm]		DN	F _x [N]		F _y [N]		F _z [N]		Σ F [N]		Σ M [Nm]	
		GGG	GS	GGG	GS	GGG	GS	GGG	GS	GGG	GS		GGG	GS	GGG	GS	GGG	GS	GGG	GS	GGG	GS
25	40	375	750	330	660	300	600	585	1170	490	980	25	225	450	210	420	255	510	390	780	280	560
35	40	375	750	330	660	300	600	585	1170	490	980	32	270	540	255	510	315	630	495	990	385	770
40	40	375	750	330	660	300	600	585	1170	490	980	32	270	540	255	510	315	630	495	990	385	770
45	65	630	1260	555	1110	510	1020	990	1980	595	1190	50	450	900	405	810	495	990	780	1560	543	1085
50	65	630	1260	555	1110	510	1020	990	1980	595	1190	50	450	900	405	810	495	990	780	1560	543	1085
65	80	750	1500	675	1350	615	1230	1185	2370	648	1295	65	555	1110	510	1020	630	1260	990	1980	595	1190

Forces and moments are based on 20°C. Temperature dependent correction values are given in the figure below.



In case that not all acting loads reach the maximum allowable values, one of these loads may exceed the limit value under the following provisions:

- Exceedance is limited to 1,4 times the allowable value.
- For the actual forces and moments acting on the flange shall apply:

$$\left(\frac{\Sigma F /_{actual}}{\Sigma F /_{max. allowable}} \right)^2 + \left(\frac{\Sigma M /_{actual}}{\Sigma M /_{max. allowable}} \right)^2 \leq 2$$



5.5 Insulation

WARNING

Wetted casing parts adopt the temperature of the pumped liquid.

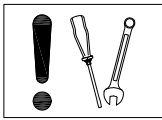


Risk of burns !

- Insulate casing parts
- Attach protective device

ATTENTION

Heat accumulation in the bearing bracket



Bearing damage !

- Do not insulate the bearing bracket

5.6 Coupling alignment

DANGER

Inadmissible temperatures on coupling or antifriction bearings due to misalignment of the coupling



Danger of explosion !

- Proper alignment of coupling must anytime be ensured.

WARNING

Unintentional switch-on of the pump unit

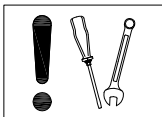


Risk of injury through moving components !

- Works on the pump unit may be done only with disconnected electricity.
- Secure the pump unit against unintentional switch-on.

ATTENTION

Offset of pump shaft and motor shaft



Damage of pump, motor and coupling !

- Coupling check has always to be performed after pipe connection.
- Coupling check has also to be performed at pump units supplied on common base plate.



5. Installation / Mounting

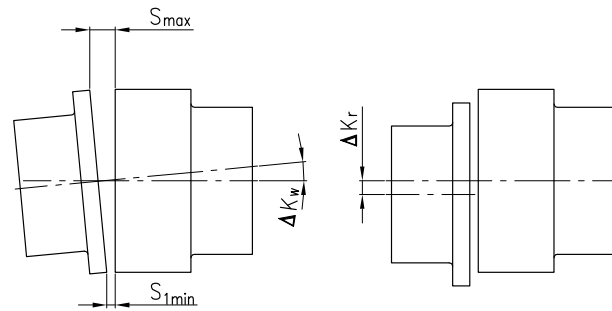


Fig. 10: Angular and radial misalignment of couplings

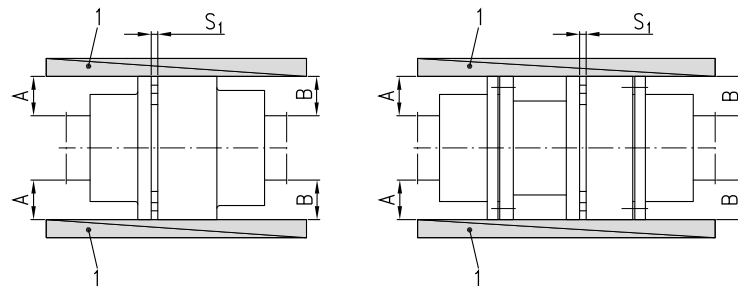


Fig. 11: Coupling alignment

1. Dismantle coupling guard.
2. Loosen support foot.
3. Place a straight edge (1) axially across the coupling half.
4. Possible radial displacement ΔK_r becomes visible as a light gap.
Better: Determine the radial misalignment by measuring the distances A and B at three points staggered by 120° .
The coupling is aligned correctly if the distance to the shaft is identical at all points.
5. Check the distance s_1 circularly between the coupling halves. The coupling is aligned correctly if the distance is circularly identical.
6. Concerning the allowable deviation Δs_1 and ΔK_r of both coupling halves, refer to the instruction manual of the coupling manufacturer !
7. Mount the support foot.
8. Mount the coupling guard.



5.7 Alignment of pump and motor

WARNING



Exposed rotating coupling

Risk of injury through rotating shaft !

- Operate the pump unit only with coupling guard.
- Select the coupling guard according to corresponding standards.

DANGER



Ignition hazard through friction sparks

Danger of explosion !

- Use non-sparking material for coupling guard only to exclude flying sparks in case of contact.
- Consider EN 13463-1.

After the pump unit is installed and piping is connected, check the coupling alignment and realign motor if necessary.

Use shims for height compensation.

1. Dismantle coupling guard.
2. Check coupling alignment. Consider chapter 5.6.
3. Loosen hold down bolts of motor.
4. Place shims under the motor feet for height compensation.
5. Tighten hold down bolts of motor.
6. Check function of coupling / shaft. The coupling must easily be turnable by hand.
7. Mount the coupling guard.
8. Check the space between coupling and coupling guard.



5.8 Electrical connection of the pump unit

DANGER



Improper electrical installation

Danger of explosion !

- Electrical installation requires additionally observance of IEC 60079-14.
- Explosion proof motors shall be connected through motor protection switch only

DANGER



Working on the pump unit by unqualified personnel

Danger to life through electric shock !

- Electrical connection must be performed by qualified electrician only.
- Regulations IEC 30364 and IEC 60079 must be considered.

WARNING



Incorrect power connection

Short circuit !

- Adhere to connection conditions of local energy supply companies.

NOTE



Star-Delta starting leads to a high torque increase when switching from star to delta, this can cause decoupling of the magnets. Therefore, star-delta starting is not suitable for magnetic coupled pumps. For reducing the starting current, a soft-starter is recommended.

Proceedings:

1. Check for compliance of the available supply voltage with the indications on the motor name tag.
2. Select suitable connection method.
3. Check for identical rotating direction of motor and pump. Consider the rotating direction arrow of the pump !

NOTE



Observe the instruction manual of the motor !



5. Installation / Mounting

5.8.1 Checking rotating direction

DANGER

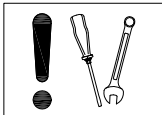


Temperature rise through parts touching each other

Danger of explosion !

- Never check rotating direction with dry pump.
- Disconnect the pump for checking rotating direction.

ATTENTION



Wrong rotating direction of motor and pump

Damage of the pump !

- Consider the rotating direction arrow on the pump.

1. Start motor briefly. Note rotating direction of the motor.
2. Rotating direction of the motor must comply with the rotating direction arrow on the pump.
3. In case of wrong rotating direction, change the cables in the motor terminal box.



6. Commissioning / Decommissioning

6.1 Commissioning

The following points must be checked prior to start-up;

- The pump unit is correctly electronically connected to all relevant protective devices.
- The pump is filled with liquid.
- Rotating direction has been checked.
- All additional connections are connected and fully functional.
- Lubricants are checked.
- After a longer standstill period, the measures mentioned in chapter 7 "Maintenance/Service/Inspection" must be considered and performed.

6.1.1 Filling the pump

DANGER

Formation of explosive atmosphere inside the pump



Danger of explosion !

- The pump must permanently be filled with liquid.
- Appropriate monitoring measures must be provided.

1. Fill the pump with liquid.
2. Open shut-off valve in suction pipe completely.
3. Open all additional connections completely (e.g. external circulation, external flush)



6. Commissioning / Decommissioning

6.1.2 Starting the pump

DANGER



Exceedance of allowable pressure- and temperature limits

Danger of explosion !!
Leakage of hot or toxic liquid

- Never operate pump with closed shut-off valves in suction and/or discharge pipe.
- Start-up pump unit only against partially opened shut-off valve on discharge side.

DANGER



Elevated temperature through dry run

Danger of explosion !

- Never operate pump in empty condition.
- Always fill up pump properly.
- Operate pump only within the allowable operating range.

1. Open shut-off valve completely in feed pipe and suction pipe
2. Open shut-off valve partially in discharge pipe
3. Switch on the motor. Pay attention to the synchronicity of pump and motor. Decoupling leads to low differential head and noise in the magnetic coupling.
4. When the pressure gauge indicates pressure, open shut-off valve on discharge side until the duty point is reached.
5. When the operating temperature is reached, check coupling alignment and realign if necessary.

DANGER



Elevated temperature through decoupling of the magnet coupling

Danger of explosion !

- Switch off pump unit immediately.
- Eliminate cause of malfunction.

6.2 Operating the pump

WARNING

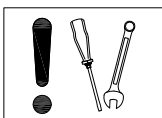


High surface temperatures through hot liquids

Risk of burns !

- Avoid touching the pump surface.
- Wear protective clothing.

ATTENTION



Abnormal noises, vibrations, temperatures or leakage

Damage of the pump !

- Switch off the pump immediately.
- Only restart the pump unit after cause of trouble has been eliminated.



6.3 Impeller trimming

Impeller trimming is not possible for this pump type.

6.4 Operating limits

DANGER

Exceedance of operating limits regarding pressure, temperature and speed



Danger of explosion !
Leaking hot or toxic liquid !

- Maintain the allowable service conditions specified in the pump data sheet.
- Avoid operation against closed shut-off valve.
- Never operate pump at a temperature higher than specified in the pump data sheet.

6.4.1 Flow rate

If not stated otherwise in the pump data sheet, the following applies:

$$Q_{\min} = 0,25 \times Q_{\text{opt}}$$

$$Q_{\max} = 1,2 \times Q_{\text{opt}}$$

6.4.2 Switching frequencies

DANGER

Elevated surface temperature of the motor



Danger of explosion !

- When using explosion proof motors, consider the information in the motor manual regarding switching frequencies.

The switching frequencies are defined by the maximum temperature rise of the motor and depend on the power reserve of the motor during operation and on the starting conditions.

NOTE



Read instruction manual of motor manufacturer !



6.5 Switching off the pump

1. Keep shut-off valve in suction pipe open.
2. Close shut-off valve in discharge pipe.
3. Switch off the motor and watch for steady run down.

NOTE



In case a non-return valve is installed in the discharge pipe, the shut-off valve can remain open. A counter pressure must be available.

For a longer standstill period, the following must be observed:

- Liquids which tend to polymerization, crystallization or solidification, must be drained completely.
- If required, rinse the pump with a suitable liquid.
- Close shut-off valve in the suction pipe.
- Flush connections must be closed.

6.6 Decommissioning

The pump unit remains in the piping:

- Provide sufficient amount of liquid for the test runs.
- Switch on the pump unit regularly monthly or quarterly.

The pump unit will be dismantled and stored:

- Empty the pump properly.
- Observe the safety instructions acc. to chapter 7.1 / 7.3.
- Spray the inside of the pump casing with preservation agent. Not required for stainless steel pumps.
- Spray preservation agent through suction and discharge flange.
- Plug suction and discharge flanges, e.g. with plastic caps.
- Lubricate all unpainted outside surfaces of the pump with oil and grease free of silicone. Not required for stainless steel pumps.
- Pay attention to additional notes in chapter 4.2.



7. Maintenance / Servicing / Inspection

7.1 Safety regulations

DANGER



Improper maintained pump unit

Danger of explosion !

- Maintain the pump unit regularly
- Establish a maintenance schedule

DANGER



Strong magnetic field in the area of magnet coupling or single magnets

Danger to life for individuals with cardiac pacemakers!

Disruption of magnetic data medium, electric devices, components and instruments!

Uncontrolled attractive force between magnetic components, tools etc. !

- A safe distance of minimum 0,3 m must be maintained..

WARNING



Unintentional switching-on of the pump unit

Risk of injury through moving components !

- Works on the pump unit may be done only at disconnected electricity.
- Secure the pump unit against unintentional switch-on.

WARNING



Hot liquids

Risk of injury!

- Let the pump unit cool down to ambient temperature.

WARNING



Liquids dangerous to health

Risk of injury!

- Consider legal requirements.
- Take safety measures for individuals and environment when draining the pumped liquid.
- Decontaminate the pumps.

The user must assure that maintenance, inspection and assembly is performed by qualified personnel. These persons must have studied this operating manual comprehensively.

A maintenance schedule needs a minimum of effort and may avoid expensive repairs.

Any use of force on the pump unit must be avoided.



7.2 Operating surveillance

DANGER

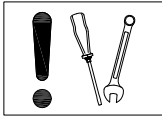


Elevated surface temperature through hot running antifriction bearings

Danger of explosion ! Fire hazard !

- Check antifriction bearings regularly for running noise.
- Check the lubricant level regularly.

ATTENTION

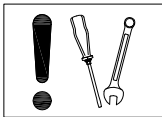


Wear caused by dry run

Damage of the pump !

- Never operate an empty pump unit.
- Never close the shut-off valve in suction pipe during operation.

ATTENTION



Exceedance of the allowable liquid temperature

Damage of the pump !

- Operation against closed discharge valve is not allowed.
- Consider the temperature indications in the pump data sheet.

The following requires regular checking during operation:

- The pump must always run steady and vibration-free.
- Check antifriction bearings for running noise. Vibrations, noises and increased power input are signs of wear.
- Check the elastic elements of the coupling.
- Clean the filter in the suction pipe regularly.

7.2.1 Lubrication / Lifetime of antifriction bearings

Lubrication of antifriction bearings is not required. Permanent grease-lubricated ball bearings are installed.

	T _{amb} = 25°C		T _{amb} = 40°C	
	Speed 1/min	nominal lifetime h	Speed 1/min	nominal lifetime h
Speed 1/min	1500	1750	1500	1750
nominal lifetime h	35000	30000	18000	15000

Antifriction bearings should be replaced at the latest when the running time has reached 90% of the life time mentioned in this table.



7. Maintenance / Servicing / Inspection

7.2.2 Lubrication of sleeve bearings

Sleeve bearings require a stable liquid film. Checking on wear must be done

- after dry run or cavitation.
- when vibrations, noises and power input are increasing.

7.3 Drainage and Disposal

WARNING



Pumped liquids dangerous to life

Endangering for individuals and environment !

- Collect flushing liquid and possible residual liquid and dispose it.
- Wear protective clothing and face masks.
- Consider legal requirements concerning disposal of liquids.

Drainage of pumped liquids through the drain plugs at the casing, through a connected shut-off valve or through a flange.

Mode of drainage and position can be taken from the dimensional drawing !

7.4 Disassembly of pump unit

7.4.1 General instructions

- Pay attention to safety instructions of chapter 7.1.
- Working on the motor requires observance of the documentation provided by the motor manufacturer.
- Consider the sectional drawings when disassembling.
- In case of damage, our service department can be contacted.

DANGER



Working on the pump unit without sufficient preparation

Risk of injury !

- Switch off the pump unit properly.
- Close shut-off valves on suction and discharge side.
- Drain and depressurize the pump.
- Flush connections must be closed.
- Let the pump unit cool down to ambient temperature.



7.4.2 Removal of driver

1. Disconnect the motor.
2. Remove coupling guard.
3. Remove the hold down bolts of the motor from the baseplate.
4. Decouple pump and motor by displacing the motor.

WARNING



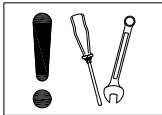
Tilting the motor

Squeezing of hands and feet !

- Secure the motor by lifting or bracing.

7.4.3 Tools

ATTENTION



Wrong disassembly and assembly tools

Damage of components!

- Use special tools.

In order to facilitate disassembly and assembly as well as to improve protection of sensitive components, the following special tools shall be used:

Designation	Dimensions / size / dwg.No.		for part No.
	Pump size 25 - 40	Pump size 45 - 65	
Socket wrench / adapter unit	60.807	60.808	921.2
Disassembling sleeve	60.1903	60.1903	524
Assembling tool	60.1885	60.1886	321.2/213
Knipex-plier wrench	46 mm / 1 3/4"	46 mm / 1 3/4"	940
Inner hexagon cap screw	M4 x 35		940.3
Inner hexagon cap screw	3x M5 x 35	3x M5 x 35	310
Inner hexagon cap screw	M5 x 12	M5 x 12	940.1
Hex-wrench	size 3, 4	size 3, 4	
Special tong	60.1427	60.1427	932.2
Fixing plate	60.1967	60.1968	557/558/940.1



7.4.4 Disassembly of bearing bracket

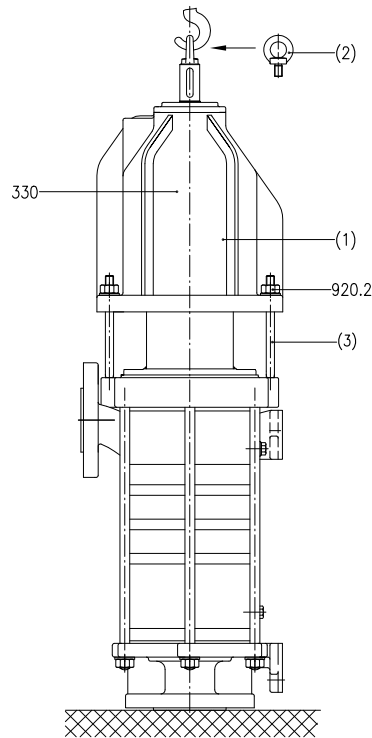


Fig. 12: Disassembly of bearing bracket

1. Remove the motor, consider chapter 7.4.2.
2. Remove the pumps from the piping.
3. Place the pump in vertical position on a clean and even bench.
4. Remove hexagon nut 920.2 from bearing bracket 330.
5. Pull off the complete drive unit (1) by crane. Use of a ring screw (2) is recommended.
6. Place the drive unit in vertical position on a clean and even bench.

WARNING

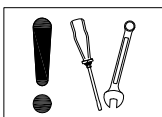


Tilting the pump

Squeezing of hands and feet !

- Secure the pump by lifting or bracing.

ATTENTION



Outer magnet is touching the containment shell

Damage of containment shell or outer magnet !

- Use guide rods (3).



7.4.5 Disassembly of antifriction bearings

The works according to chapter 7.4.4 are completed.

1. Fix the drive unit to the bench and secure it against twisting.
2. Remove ring screw and key.
3. Loosen hexagon head bolt 901.2 and remove it together with bearing cover 360.2 and radial seal ring 421.
4. Reinsert the key 940.2 and press it in by a Knipex-plier wrench.

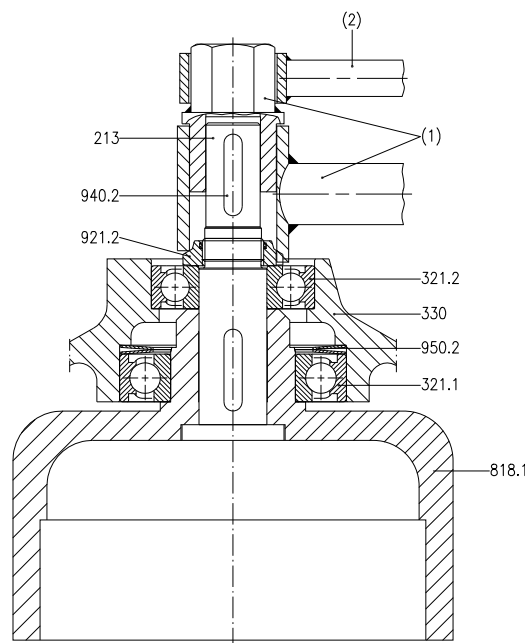


Fig. 13: Disassembly of shaft nut

5. Fit the socket wrench / adapter unit (1) – see chapter 7.4.3 – to the shaft nut 921.2 and loosen it by a ring spanner (2) (right hand thread).
6. Remove key 940.2.
7. Press the drive shaft 213 with a press- or drilling spindle down and out off the bearing 321.2.
8. Remove the bearing 321.2 from the bearing bracket 330 using a puller.
9. Take care of the cap springs 950.2.
10. Pull off the bearing 321.1 from drive rotor 818.1 using a puller.

7.4.6 Replacing antifriction bearings

Pump size	321.1	321.2
25 - 40	6211.2ZR.C3.L100	6306.2ZR.C3
45 - 65	6212.2ZR.C3.L100	6307.2ZR.C3



7.4.7 Disassembly of containment shell

The works according to chapter 7.4.4 are completed.

WARNING

Possibly available residues of pumped liquid



Danger for individuals and environment!

- Wear protective clothing.

1. Loosen and remove inner hexagon cap screws 914.2.
2. Loosen containment shell by jack screws.

WARNING

Axial magnetic forces



Danger of squeezing fingers and hands !

- Use non-magnetic tools only.



7.4.8 Disassembly of impellers

The works according to chapter 7.4.7 are completed.

1. Clamp the pump at the rotor in vertical position in a jaw chuck (1). Protect the rotor by braces.
2. Loosen hexagon nut 920.1.
3. Pull off suction casing 106.
4. Loosen inner hexagon cap screw 914.6 respectively impeller nut 922 (left hand thread).
5. Pull off suction impeller 231.
6. Remove key 940.5 and intermediate ring 509.1.
7. Pull off diffuser 170 with sleeve bearing 310.1.
8. Fit disassembling sleeve – see chapter 7.4.3 – to the shaft sleeve 524 and fasten it.
9. Fit the puller and take off the shaft sleeve.
10. Remove tolerance ring 500.4 and intermediate ring 509.3.
11. Remove side channel stages as follows:
 - Pull off suction disk 558.1/2
 - Pull off side channel impeller 235
 - Remove key 940.1
 - Pull off pressure disk 557.2/1 with sleeve bearing 310.3.
12. Pull off discharge casing 107 together with intermediate ring 509.4.

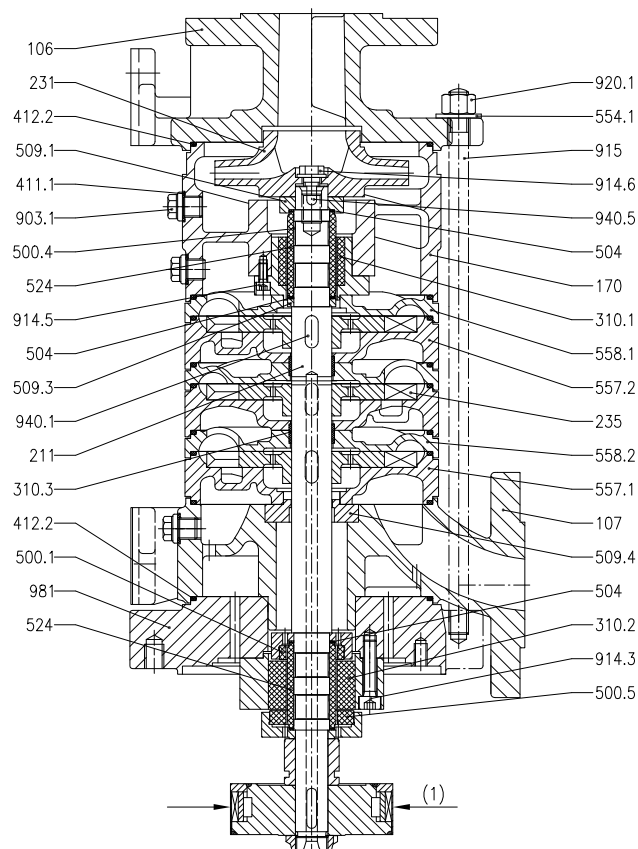


Fig. 14: disassembly of impellers

13. Loosen inner hexagon cap screw 914.3, loosen intermediate flange 981 from the centring and pull it off together with casing screws 915.



7.4.9 Disassembly of rotor and sleeve bearing

The works according to chapter 7.4.8 are completed.

1. Stress the rotor and clamp the pump shaft in a vise.
2. Loosen shaft nut 921.3 with a hook spanner (right hand thread).
3. Pull off the rotor 818.2.

WARNING

Axial magnetic forces



Danger of squeezing fingers and hands!

- Use non-magnetic tools only.
- Never place the rotor 818.2 near magnetic components.

4. Remove key 940.4.
5. Remove distance sleeve 525, start-up ring 500.5 and sleeve bearing 310.2.



7.4.10 Disassembly of shaft sleeve

The works according to chapter 7.4.9 are completed.

WARNING



Possibly available residues of pumped liquid

Danger for individuals and environment!

- Wear protective clothing.

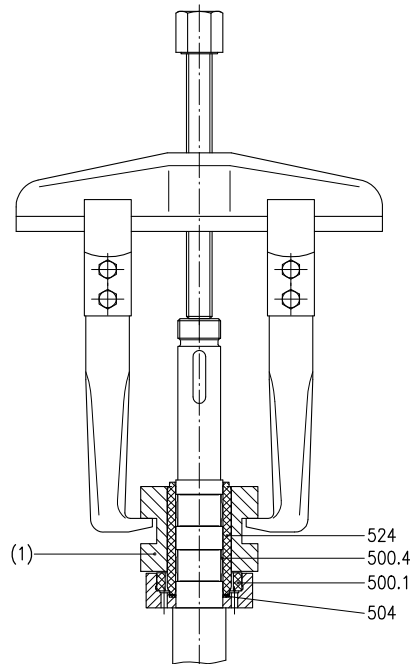


Fig. 15: Disassembling sleeve

1. Clamp the pump shaft unit in a jaw chuck.
2. Fit the disassembling sleeve (1) – see chapter 7.4.3 – to the shaft sleeve 524 and fasten it.
3. Fit the puller and remove the shaft sleeve.
4. Remove tolerance ring 500.4 and start-up ring 500.1.

7.5 Inspection

7.5.1 Impeller, suction and pressure disk

Suction capability is highly dependent on the axial clearance between impellers and suction and pressure disks. The manufacturing tolerances are calculated such that the total axial clearance is 0,18 mm. Natural wear will enlarge the clearance and reduce the selfpriming capability. Wear is very much depending on the nature of the pumped liquid.

Reliable statements about lifetime are therefore not possible. Replacement of the components is generally recommended if traces of wear are distinctly visible.



7.5.2 Magnet coupling

Driven rotor 818.2

Surface must be free of cracks and bulges. Check parallelism by a straight edge.

Drive rotor 818.1

Replace outer magnets if mechanical or chemical damage is visible.

Ball bearing seats must be measured, the rotor must be replaced if values fall below the following:

Pump size 25-40 → 55,002 mm

Pump size 45-65 → 60,002 mm

Torque capacity

Torques of new magnets are stated in the table below. Magnet length according to pump data sheet or name tag. For magnets in operation a devaluation of 10% is allowed. Bigger devaluation requires exchange of magnet coupling.

Pump size	Magnet length [mm]	Torque [Nm]
25 - 40	18	19
	36	38
	54	60
	72	76
	90	95
45 - 65	20	41
	30	63
	40	90
	50	115
	60	138
	70	165
	80	190
	90	210
	100	235
	110	260
120	280	

7.5.3 SiC-Sleeve bearings / Shaft sleeves

Measure the diameters of the sliding surfaces. The total clearance in new condition is as follows:

Pump size 25 - 40 = 0,184 mm

Pump size 40 / 50 = suction side 0,184 mm; rotor side 0,194 mm

Pump size 65 = 0,194 mm

Replace sleeve bearings if the mentioned clearances are exceeded.

The axial clearance between the start-up rings is 1,0 – 1,6 mm.



7.5.4 Bearing bracket

Measure the inner diameters of the ball bearing seats. Replace the bearing bracket if the following values are exceeded:

Pump size 25 - 40	→	100,022 mm + 72,018 mm
Pump size 45 - 65	→	110,022 mm + 80,018 mm

7.6 Assembly of pump unit

7.6.1 General instructions

- Consider the safety instructions of chapter 7.1.
- Consider the sectional drawings for assembly.
- Use new gaskets and O-rings only.
- Mount gaskets without lubricants.
- Do not use assembling aid when mounting the gaskets. If necessary, use customary contact adhesive. Never use superglue.
- Lubricate fittings and screw joints with graphite or similar lubricant. Lubricants must be compatible with the pumped liquid.
- Tighten all screws properly. Consider chapter 7.7.
- When mounting the shaft sleeve, use new tolerance rings only.

WARNING

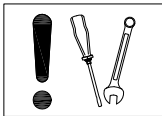


Hitting of rotor against containment shell or of containment shell against coupling half through magnetic forces

Damage of magnets and bearing !
Risk of injury !

- Strictly follow the assembling instructions.

ATTENTION

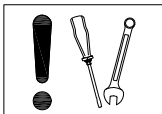


Unprofessional assembly

Damage of the pump!

- Assemble pumps / pump units under consideration of the general rules of engineering.
- Only use original spare parts.

ATTENTION



Improper mounting

Damage of outer magnet coupling !

- Use guide rods.



7. Maintenance / Servicing / Inspection

The following must be checked prior to assembly:

- All dismantled parts are cleaned and checked for wear.
- Damaged or worn out parts must be replaced by original spare parts.
- All sealing surfaces are cleaned.

7.6.2 Assembly of shaft sleeve

1. Slide the start-up ring and the new distance ring 504 up to the shaft collar.
2. Insert new tolerance rings 500.4 into the keyways.
3. Fit the disassembling sleeve – see chapter 7.4.3 – to the shaft sleeve and fasten it.
4. Spray the pump shaft in the area of the tolerance rings with graphite.
5. Press the pump shaft with a press- or drilling spindle into the shaft sleeve

7.6.3 Assembly of rotor and sleeve bearing

The works according to chapter 7.6.2 are completed.

1. Slide on sleeve bearing 310.2, start-up ring 500.5 and new distance ring 504.
2. Slide on distance sleeve 525.
3. Insert key 940.4 and press it in by using a Knipex-plier wrench.
4. Slide on the rotor 818.2.
5. Tighten the shaft nut 921.3 by a hook spanner (right hand thread).

WARNING



Axial magnetic force

Danger of squeezing fingers and hands!

- Use non-magnetic tools.
- Never place the rotor 818.2 near magnetic components.



7.6.4 Assembly of impellers

The works according to chapter 7.6.3 are completed.

1. Clamp the rotor with pump shaft in a jaw chuck. Protect the rotor by braces.
2. Fit the intermediate flange 981 with casing screws 915.
3. Tighten inner hexagon cap screws 914.3.
4. Fit the discharge casing 107 together with intermediate ring 509.4. Do not forget the O-ring 412.2.
5. Assemble the side channel stages as follows: Don't forget O-rings 412.2.
 - Slide on the pressure disk 557.2/1
 - Insert the sleeve bearing 310.3
 - Insert key 940.1 and press it in by Knipex-plier wrench
 - Slide on the suction disk 558.1/2

NOTE



Suction (1) and pressure disks (2) are oppositely arranged and both provided with one thin and one thick marking (4). The pressure disk 557.1 (5) must be mounted to the discharge casing (6) with the thin marking upwards. The matching suction disk must also be installed with the thin marking upwards. The thick marking follows next and then thin and thick markings in turn.

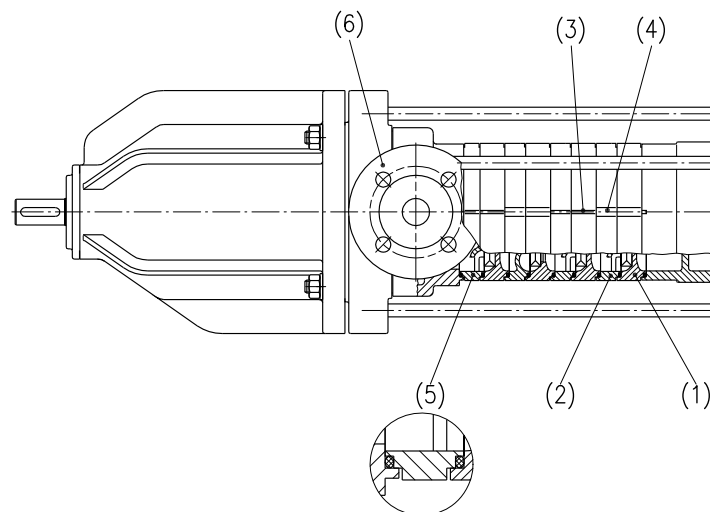


Fig. 16: Assembly of suction and pressure disks

NOTE



For inserting the key 940.1, screw two thread rods (size 25 – 40 = M12 x 1000, size 45 – 65 = M16 x 1000) into the intermediate flange 981 and press suction and pressure disk together using a fixing plate – see chapter 7.4.3.



6. Slide on intermediate ring 509.3 and insert tolerance rings 500.4 in the grooves.
7. Slide on shaft sleeve. Consider chapter 7.6.2 !
8. Slide on diffuser 170 with sleeve bearing 310.1.
9. Slide on intermediate ring 509.1.
10. Insert key 940.5 and press it in by Knipex-plier wrench.
11. Slide on suction impeller 231.
12. Tighten inner hexagon cap screw 914.6 respectively impeller nut 922 (left hand thread).
13. Fit suction casing 106..
14. Tighten hexagon nuts 920.1.

7.6.5 Assembly of containment shell

The works according to chapter 7.6.4 are completed.

1. Fit containment shell. Use new gasket 400.4.
2. Tighten inner hexagon cap screws 914.2 by torque wrench.



7.6.6 Assembly of antifriction bearings

1. Heat up the bearing 321.1 to 80-100°C.
2. Push the bearing onto the drive rotor 818.1 until limit.
3. Press the bearing 321.2 into the bearing bracket 330, using the assembling tool (1) – see chapter 7.4.3 – and a press or drilling spindle.

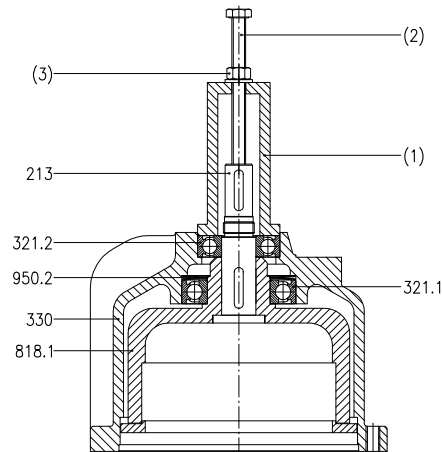


Fig. 17: Mounting antifriction bearings

4. Clamp the assembling tool (1) in a jaw chuck and fit the bearing bracket 330 with the bearing 321.2.
5. Insert the cap springs 950.2 (X-arrangement).
6. Press the drive rotor 818.1 into the bearing bracket 330.
7. Insert the drive shaft 213 in the drive rotor 818.1.
8. Screw the spindle (2) into the drive shaft.
9. Place the bearing bracket unit on the bench.
10. Draw the drive shaft into the hub of the drive rotor by turning the hexagon nut (3).
11. Insert the key 940.2 and press it in by using a Knipex-plier wrench.
12. Fit the shaft nut 921.2 and tighten it by a socket wrench / adapter unit (see Fig. 13) – right hand thread).
13. Remove key 940.2.
14. Fit the bearing cover 360 with a new radial seal ring 421 and tighten it by hexagon head bolt 901.2.
15. Reinsert the key 940.2 and press it in by using a Knipex-plier wrench.



7. Maintenance / Servicing / Inspection

7.6.7 Assembly of bearing bracket

WARNING

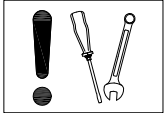


Tilting the pump

Squeezing of hands and feet !

- Secure the pump by lifting or bracing.

ATTENTION



Outer magnets are touching the containment shell

Damage of containment shell or outer magnets!

- Use guide rods.

NOTE



Consider the figure in chapter 7.4.4 !

1. Screw the ring screw into the thread of drive shaft 213.
2. Lift the bearing bracket by crane.
3. Insert new gasket 400.15.
4. Lower the bearing bracket via the guide rods to the intermediate flange 981.
5. Tighten the hexagon nut 920.2 by torque wrench.

7.6.8 Motor assembly

NOTE



The first two steps do not apply for pumps with spacer type coupling.

1. Couple pump and motor by displacing the motor.
2. Fix the motor to the baseplate.
3. Align pump and motor. Consider chapter 5.7.
4. Align coupling. Consider chapter 5.6.



7.7 Bolt torques

	Bolt torque [Nm]	
	8.8 standard bolts	A4-70 standard bolts
M5	5	4
M6	9	6
M8	22	16
M10	45	30
M12	80	55
M16	195	135

Bolt torque for containment shell screws 914.2 = 40 Nm

Pump size	Bolt torque [Nm] for casing screws 915/920.1	
	C45	1.4122
25 – 40	60	70
45 – 65	150	170

Calculation basis:

- 80% Yield strength utilisation of screw material.
- Friction coefficient $\mu = 0,14$; use screw lubricant for threads and head- / nut contact surface.
Recommended: Klüber-paste HEL 46-450.
- Torque controlled tightening by torque wrench.

NOTE



Deviating bolt torques are indicated in the pump data sheet.

Bolt torque for screwed plugs (independent of material):

- G 1/4 = 25 Nm
- G 3/8 = 45 Nm
- G 1/2 = 75 Nm



7. Maintenance / Servicing / Inspection

Bolt torque for impeller nut 922 respectively inner hexagon cap screw 914.6 and shaft nut 921 (independent of material).

Pump size	922 respectively 914.6		921 – Bolt torque [Nm]		
	Bolt torque [Nm]	Wrench size	M20 x 1,5	M27 x 1,5	M35 x 1,5
25 – 40	30	13	80	90	---
45 + 50			---	90	120
65	120	41			



8. Troubleshooting

Failure	Number
Pump delivers no or not enough liquid	1
Motor is overloaded	2
Bearing temperature too high	3
Pump is leaking	4
Increased noises and vibrations	5
Inadmissible temperature increase	6
Sleeve bearing damage	7
Suction capacity too low	8

Failure number								Problem	Elimination
1	2	3	4	5	6	7	8		
X				X	X		X	Pump or piping not completely vented or filled	Venting respectively filling
X							X	Shut-off valve in suction line not completely opened	Open shut-off valve
X							X	Wrong rotating direction	Exchange 2 phases of power supply
X	X							Counter pressure of the pump is higher than specified	Readjust the duty point by discharge valve Increase speed
X	X				X		X	Viscosity of pumped liquid is higher than specified	Consult the factory
X				X				Counter pressure of the pump is lower than specified	Readjust the duty point by discharge valve
X				X	X	X		NPSHA too low	Check liquid level in suction tank Reduce resistances in suction line Open shut-off valve in suction line completely
	X							Wrong speed	Check speed
		X		X				Pump unit is not correctly aligned	Check coupling alignment and correct if necessary
		X		X				Pump stressed by piping	Check piping connections and pump mounting
		X		X				Ball bearing damage	Renew antifriction bearings
				X		X		Unbalance of rotating parts	Balance the parts
			X					Casing screws and screwed plugs loose	Tighten the screws and plugs Renew gaskets
		X						Coupling gap not correct	Correct coupling gap

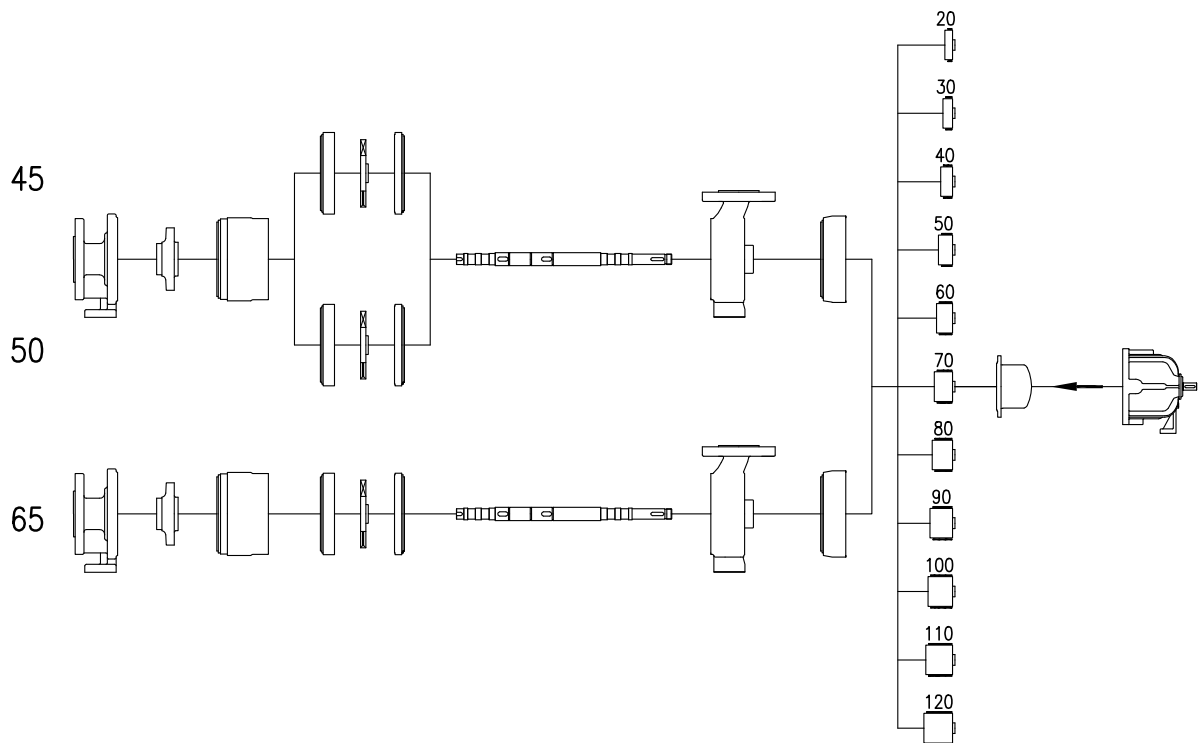
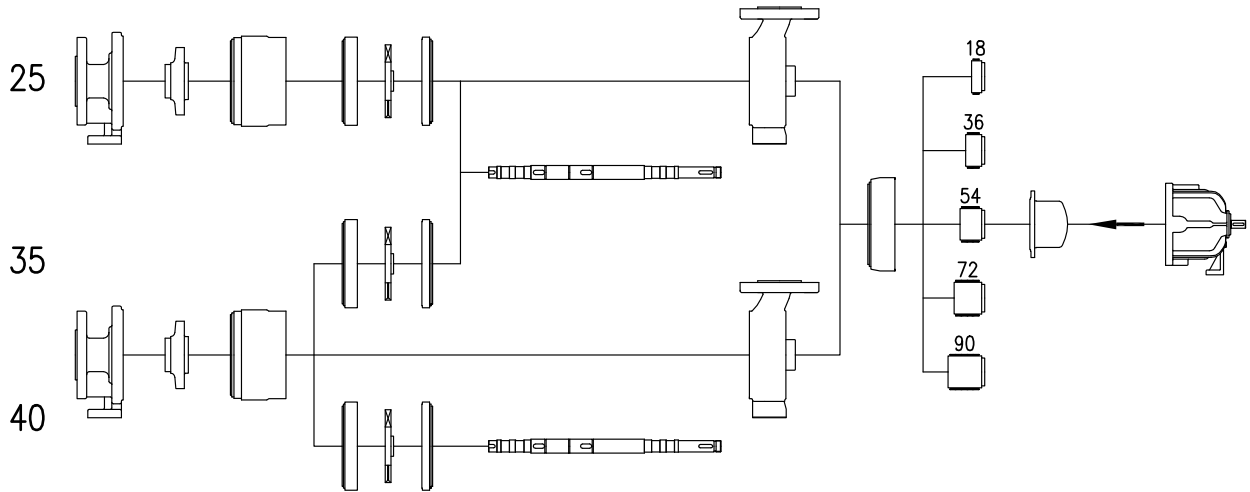


8. Troubleshooting

Failure number								Problem	Elimination
1	2	3	4	5	6	7	8		
		X						No cooling flow available from motor to antifriction bearing	Check the plant Install a cooling fan
X								Motor is bigger than nominal capacity of magnet coupling	Install smaller motor Consult the factory
X								Star delta starting	Consult the factory
X					X	X		Torque of magnet coupling devalued	Check torque
				X	X	X		Rated flow too low	Increase rated flow
X				X	X			Magnet coupling decoupled	Shut down the motor and restart Check start-up safety Consult the factory
				X		X		Increased thrust load	Consult the factory
					X	X		Boiling point exceedance in containment shell area	Temperature monitor on containment shell Increase pressure in containment shell Increase minimum capacity
						X	X	Abrasive solids	Abrasive solids are not allowed Consult the factory
							X	Axial clearance of impellers too big	Replace parts
							X	Suction height too high	Check liquid level



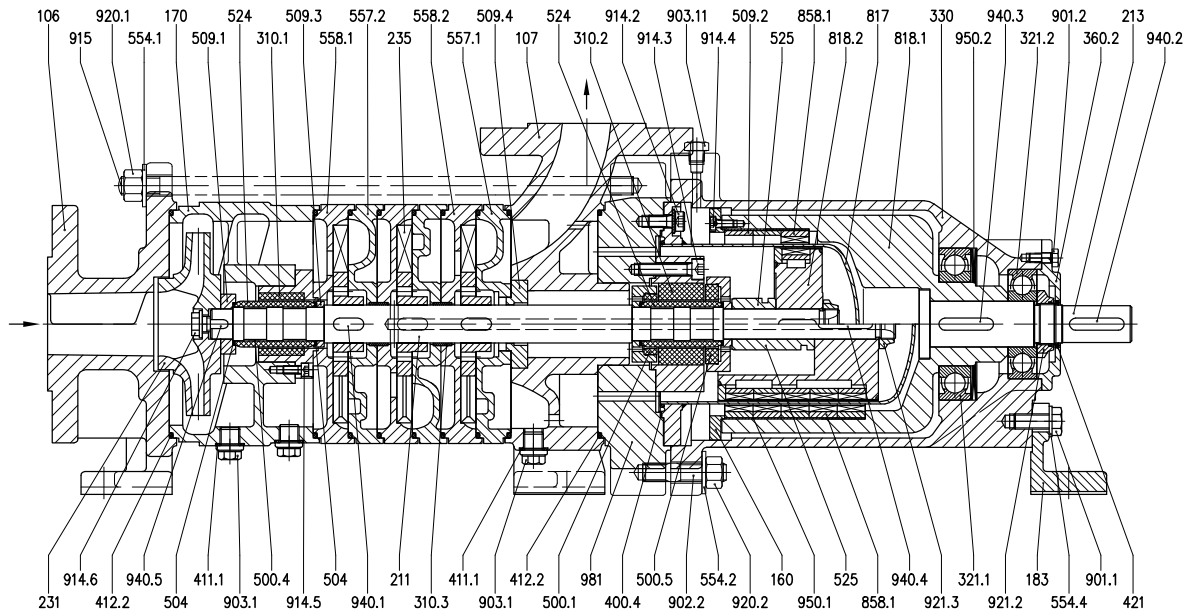
9. Interchangeability





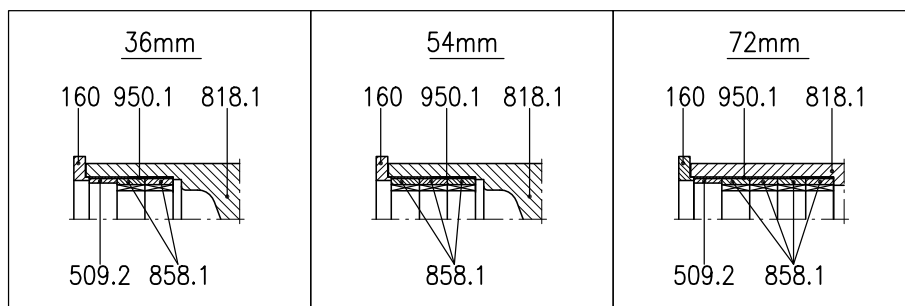
10. Sectional Drawings

10.1 Pump size 256 - 406



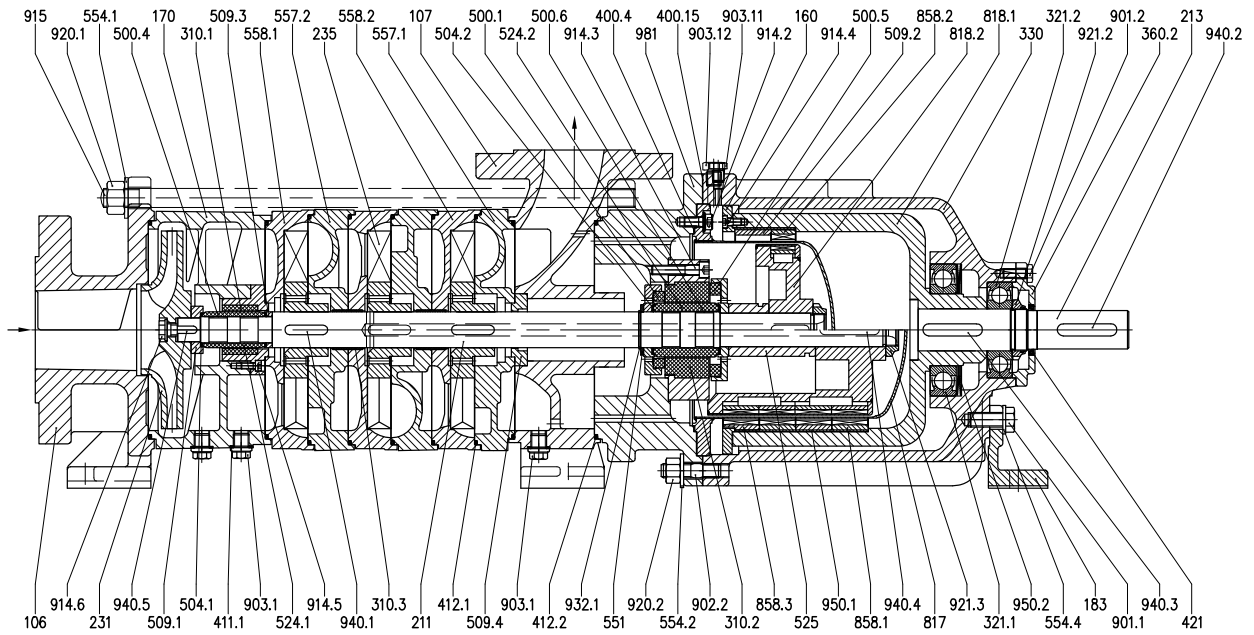
Sectional drawing SCM pump size 256 - 406
Top magnet coupling = 18 mm magnet length
Bottom magnet coupling = 90 mm magnet length

Further possible magnet arrangements:





10.2 Pump size 456 + 506



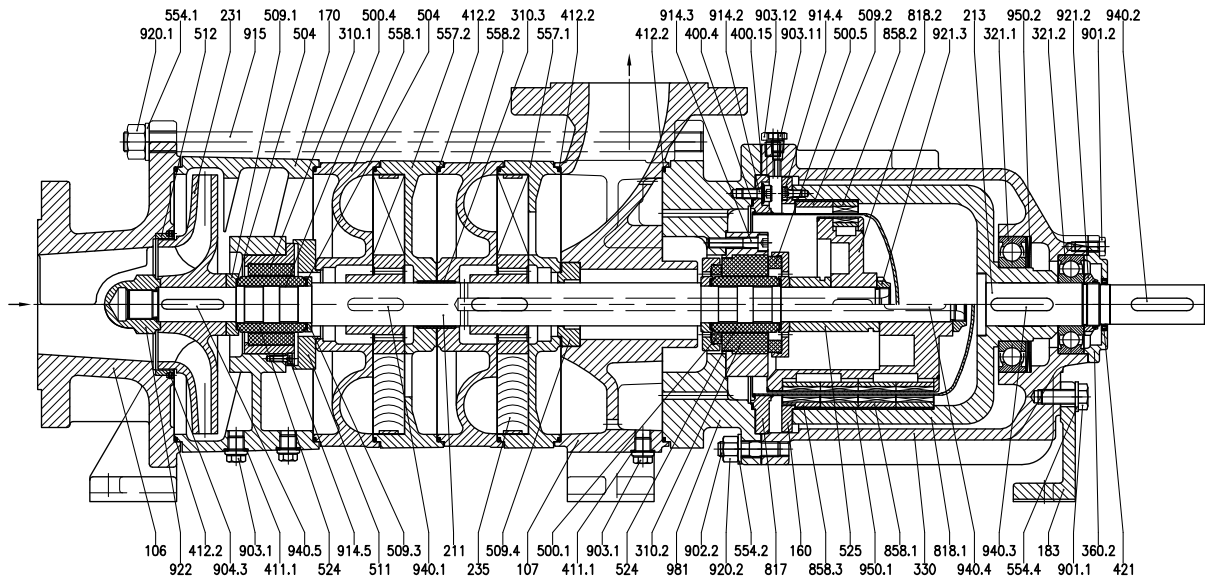
Sectional drawing SCM pump size 456 - 506
 Top magnet coupling = 20 mm magnet length
 Bottom magnet coupling = 120 mm magnet length

Further possible magnet arrangements:

<p><u>30mm</u></p> <p>160 950.1 818.1</p> <p>509.5 858.1</p>	<p><u>40mm</u></p> <p>160 950.1 818.1</p> <p>509.6 858.2</p>	<p><u>50mm</u></p> <p>160 950.1 818.1</p> <p>858.1 858.2</p>
<p><u>60mm</u></p> <p>160 950.1 818.1</p> <p>858.3 858.1</p>	<p><u>70mm</u></p> <p>160 950.1 818.1</p> <p>509.5 858.1 858.2</p>	<p><u>80mm</u></p> <p>160 950.1 818.1</p> <p>509.2 858.1 858.2</p>
<p><u>90mm</u></p> <p>160 950.1 818.1</p> <p>509.5 858.1</p>	<p><u>100mm</u></p> <p>160 950.1 818.1</p> <p>509.6 858.1 858.2</p>	<p><u>110mm</u></p> <p>160 950.1 818.1</p> <p>858.1 858.2</p>



10.3 Pump size 656



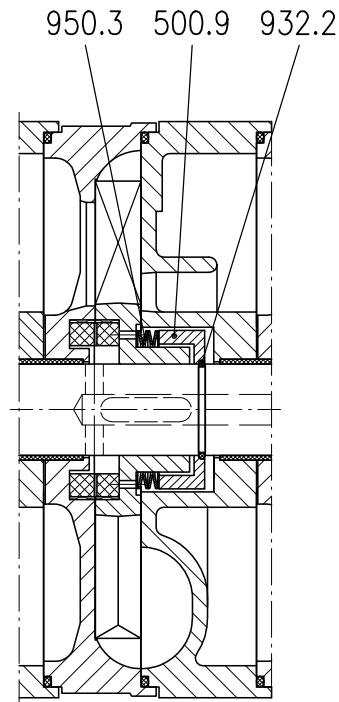
Sectional drawing SCM pump size 656
Top magnet coupling = 20 mm magnet length
Bottom magnet coupling = 120 mm magnet length

For further magnet arrangements refer to chapter 10.2

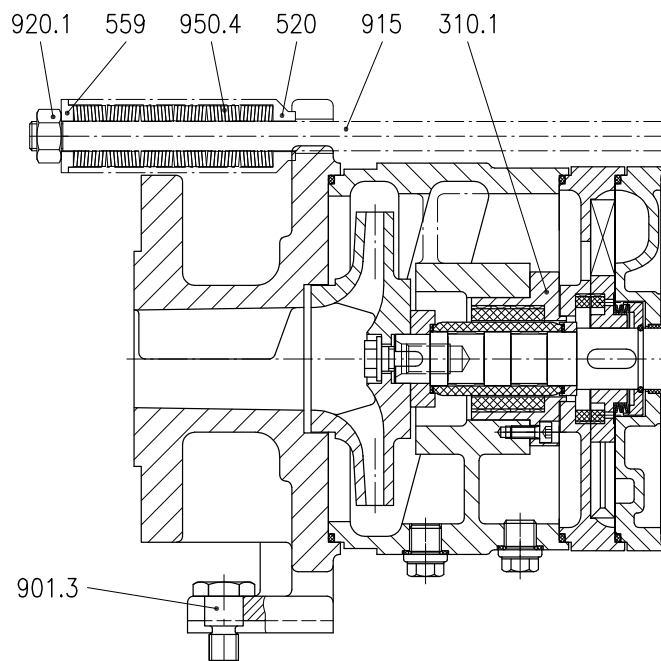


10.4 Special designs

10.4.1 wear resistant design with SiC-rings



10.4.2 High temperature design (see also chapter 3.5.2)





11. Certificates

11.1 EC-Declaration of Conformity

EC-Declaration of Conformity

according to EC-Machinery Directive 2006/42/EG, Annex II, No. 1A

DICKOW PUMPEN KG
Siemensstraße 22
D-84478 Waldkraiburg

Herewith we declare that the pump unit described in the data sheet

Designation : Side channel pump
Type: SCM
Size :
Design:
Serial No.:

is in compliance with all relevant provisions of the EC-Machinery Directive 2006/42/EG.

Applied harmonized standards:

EN 809:1998	EN ISO 12732-1:2008
EN ISO 12100-1:2003	EN ISO 12732-3:2008
EN ISO 12100-2:2003	EN ISO 14121-1:2007
EN 12162:2001	EN ISO 20361:2009

Additionally applied standards and technical specifications:

EN ISO 5199:2002	VDMA 24276:2001
EN ISO 9906:1999	
EN 12723:2000	

Waldkraiburg,

(Name, Position)

the responsible person is authorized to compile the technical documentation



11.2 Document of Compliance

 DICKOW PUMPEN	Document of Compliance	
<p>Please fill in this statement for health innocuousness completely and attach it to the pump to be returned to the factory.</p>		
<p><u>Pump data</u></p>		
<p>Type:</p>	<p>Serial No.: PB</p>	
<p><u>Reason for shipment</u></p>		
<p><u>Contamination of the pump</u></p>		
<p><input type="checkbox"/> Hazardous liquids were not handled <input type="checkbox"/> Hazardous liquids were handled</p>		
<p>Pumped liquid:</p>		
<p>The pump has been</p>		
<p><input type="checkbox"/> cleaned</p>	<p><input type="checkbox"/> flushed</p>	<p><input type="checkbox"/> breamed</p>
<p>The following safety measures must be taken before opening/repairing the pump:</p>		
<p><u>Customer data</u></p>		
<p>Company:</p>	<p>Phone:</p>	
<p>Address:</p>	<p>Fax:</p>	
<p>Name: (Block Letters)</p>	<p>E-Mail:</p>	
<p>Position:</p>		
<p>This is to certify that the above mentioned pump has been proper cleaned/flushed/breamed and repair can be performed without risk.</p>		
<p>Date:</p>	<p>Signature:</p>	